

UniPak ø118 mm 480 ml

Product no: 5220 Shape: Round

Available lids: 2820 (Standard)

2828 (Membrane)



VOLUME

Volume under lid: 480 ml **Volume brimful:** 560 ml

DIMENSIONS

External diameter top: $117.8 \text{ mm} \pm 0.5 \text{ mm}$ Height: $67.2 \text{ mm} \pm 0.5 \text{ mm}$

External diameter bottom: $100.1 \text{ mm} \pm 0.5 \text{ mm}$

WEIGHT

Weight: $18.5 \text{ g} \pm 1.9 \text{ g}$

PERFORMANCE

Stacking tests: The stacking tests have been performed with the standard raw material as stated above at 23° C over a

period of 2 months. Stackability depends on many factors and the above data is meant as an indication only. Consequently, customers should make internal trials to dertermine the viability of stacking and transportation.

CLOSURE SYSTEM

Lid type options: Membrane, Standard

Closure type: Snap-On Protective collar: Yes

Tamper Evidence type: Tamper Evidence tab

DECORATION

Decoration available: IML

RAW MATERIAL

Raw material options: PP Hot filling: 85-95° C

Masterbatch colours: Colours according to RPC Superfos

standard selected pantone colours.

Hot temperatures:

The material chosen has a very good heat resistance and the packaging is suitable for hot filling. Notably, plastic packaging become flexible when subjected to hot filling temperatures and care must be taken in relation to stacking immediately after hot filling. The RPC Superfos packaging must be tested by the customer with the actual product before approval for use at hot temperatures.

Cold temperatures:

Freezing conditions require special resins available on request.

The RPC Superfos packaging must be tested by the customer with the actual product before approval for use at low temperatures.

QUALITY SPECIFICATIONS

Approvals: All RPC Superfos Products comply with the European Union Commission Regulation No. 10/2011/EC with

amendments, relating to materials and articles intended to come into contact with food, unless otherwise stated. In accordance with EU legislation, it is the responsibility of the customer to ensure that the supplied

product is suitable for the intended use.

Shelf life: The compliance of the product to the technical specifications in this data sheet is guaranteed for 12 months

after the date of the delivery subject to suitable storage. Suitable storage include protection of e.g. direct sun

light, rain, very low temperatures or very high temperatures over a long period.

Quality information: Deviations in the product specifications in this data sheet of 0.025% or less (i.e. 25 items per 100,000) are

considered acceptable in the industry and therefore cannot be construed as a defect. Also, please refer to the

Standard Sales and Delivery Terms in force at the time of delivery.